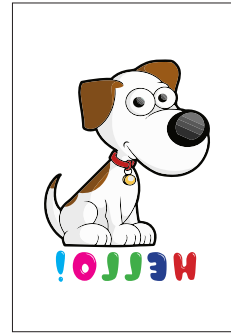


A4 WHITE TONER LASER FLEXI PAPER

For design with White colour on all kinds of substrate • Strictly not for fabric



- Use the Multi-function Tray or Bypass tray.
- Fan Flexi Paper before loading for print.
- Print in Mirror Image on the white side
- Set Paper Type: Label, Transparency or Heavy paper.



Pressing of Substrates like Metal Plate, Hard Board, Leather, Rock Plaque, Wood etc.

- Position the substrate onto the image and secure with thermal tape.
- Cover with a piece of blank paper and flip over carefully.
- Blank Paper on the bottom to avoid colours printed onto the heating table
Back of the Laser Flexi facing up
- Lay flat on the heating table, cover with blank paper or baking paper.
- Start heat press process. (Temperature & Pressing Time varies, depending on the Substrate used.)

Pressing of Mug & Bottle

- Trim the image accordingly.
- Wrap around the mug, secure with thermal tape and start the mug press process.
- 150°C x 180 Secs**
Temperature & Pressing Time varies, depending on the Mug Press Device used.
- Peel off Flexi Paper immediately.
- 150°C x 90 Secs**
Place onto curing unit to heat for another 90 Secs.
- Cool in running water or place aside to cooling down.

SPECIFICATION FOR DIFFERENT SUBSTRATE

Material	Temperature	Duration	Pressure	Peel Off	Remarks
Paper	135°C	45 Secs	Medium	Hot Peel	-
Wood	135°C	90 Secs	Medium	Hot Peel	-
Leather	135°C	100 Secs	Medium	Hot Peel	-
Aluminum Plate / Bottle	135°C	180 Secs	Medium	Hot Peel	Heat Press another 40 Secs with blank heat transfer paper to achieve high-gloss finishing
ABS / PVC	150°C	8 - 10 Secs	Medium	After 10 Secs	-
Mug / Coated Ceramic Tile	150°C	180 Secs	Moderate	Hot Peel	For Mug: After removed the Flexi Paper, place mug onto the curing unit for another 90 Secs, then cool in running water or set aside to allow cooling.



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